

Work Order ID 63860

November 17, 2010 8:49:16 AM



Page 1

Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Item Name: GHW Modification

Stop



Start Date: 11/17/10 Start Qty: 10.00



Cust Item ID:

Required Date: 11/18/10 Req'd Qty: 10.00

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

Soluliz

HJ chr BG 10-11-17 (10)

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/11/17 (10)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Soluliz

(710)

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November 17, 2010 8:49:16 AM

Page 2

Item ID: D206-648-013

Accept

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Item Name: GHW Modification

Start Date: 11/17/10 Start Qty: 10.00

Required Date: 11/18/10 Req'd Qty: 10.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Ins.
Stamp

130



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-648-013

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

LOC 120

2G0B

10/11/18

102

10

10/11/18

BP 10-11-18

10

Picklist Print

November 17, 2010 8:49:14 AM

Page 1

Work Order ID: 63860

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 11/17/10

Required Date: 11/18/10

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A | 05.09.23 | New issue | KJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C37A

Purchased

No

110

Each

91.0000

4

40

BOLT

Location

Loc Qty

Loc Code

ST353

63

110396

13

115908

50

ST354

28

114801

28

AN960C10

NAS1149C0363
R

Purchased

No

110

Each

0.0000

4

40

WASHER

D2652

Manufactured

No

110

Each

45.0000

8

80

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

1

61645

1

1113644 10/11/178
B63310 1/10/11/178
104

Picklist Print

November 17, 2010 8:49:15 AM

Page 2

Work Order ID: 63860

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 11/17/10

Required Date: 11/18/10

Start Qty: 10.00

Required Qty: 10.00

D3414-041

Manufactured No

110 Each

35.0000

2

20



Lug Assembly



10/11/17

Location

Loc Qty

Loc Code

ST420

15

62593

15

ST473

20

61521

14

63225

6

14X

MS21043-3

Purchased

No

110

Each

2,266.000

4

40



Nut



10/11/17 *SL 100*

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

2190

112314

2190

40

November 17, 2010 8:49:15 AM

Shop Packet Print

Page 2

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/16/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	